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CITY of NOVI CITY COUNCIL

Agenda Item I August 13, 2007

SUBJECT: Approval to award a procurement contract to Kennedy Industries, Inc., the lowest responsive bidder, for three submersible sewage pumps for the Hudson Sanitary Pump Station Improvement project in the amount of \$33,440.

SUBMITTING DEPARTMENT: Engineering

CITY MANAGER APPROVAL

EXPENDITURE REQUIRED	\$33,440
ESTIMATED AMOUNT	\$98,000
APPROPRIATION REQUIRED	N/A
LINE ITEM NUMBER	592-592.00-159.801

BACKGROUND INFORMATION:

In June, Council awarded a contract to Stantec, Inc. to provide engineering services on a project to upgrade the equipment in the Hudson sanitary sewage pump station, located on the east side of Meadowbrook Road just north of I-96. The first major engineering task was to determine the type and performance characteristics of replacement pumps for the station. Stantec has now completed this task, and in order to expedite the overall project, a Request for Proposals was prepared for the purchase and delivery of three replacement pumps (Stantec's June 21 RFP, attached). Because lead time for pump delivery will be 8-9 weeks, procuring the pumps separately now will not delay completion of the overall station upgrade project. (A construction contract will be awarded in September for completing the pump station improvements.) Due to the specialized nature of the equipment, proposals were solicited from three qualified local suppliers to provide the submersible sewage pumps. Two proposals were received and opened on June 29, 2007 as follows:

Pump Supplier	Price
Hydrodynamics, Inc.	\$28,038
Kennedy Industries, Inc.	\$33,400
Dubois-Cooper, Inc.	Did Not Submit

Although the proposal received from Hydrodynamics, Inc. had the lowest price, Hydrodynamics was deemed to be non-responsive because several items required in the RFP were not addressed. Also, Hydrodynamics' delivery time could be as much as three weeks longer than that proposed by Kennedy Industries (Stantec's July 11 review letter, attached). Kennedy proposed to provide pumps manufactured by ITT-Flygt, which is a brand of pump that the City's Water & Sewer Department staff report have performed very well in other City pump stations. Additionally, Water & Sewer staff have worked with Kennedy in the past and have been pleased with their level of service. For these reasons, Kennedy Industries' proposal is recommended as being in the best interest of the City.

RECOMMENDED ACTION: Approval to award a procurement contract to Kennedy Industries, Inc., the lowest responsive bidder, for three submersible sewage pumps for the Hudson Sanitary Pump Station Improvement project in the amount of \$33,440.

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Stantec Consulting Michigan Inc.

3959 Research Park Drive Ann Arbor MI 48108-2216 Tel: (734) 761-1010 Fax: (734) 761-1200

RECEIVED BY ENGINEERING DIVISION

JUN 25 2007

CITY OF NOVI

June 21, 2007 File: 2075105200

Mr. Wally Deaton Hydro Dynamics 6200 Delfield Industrial Drive Waterford, Michigan 48329

Mr. Barry Simescu DuBois-Cooper Associates 905 Penniman P.O. Box 6161 Plymouth, Michigan 48170

Mr. Steve Sadler Kennedy Industries, Inc. 4975 Technical Drive P.O. Box 809 Milford, Michigan 48381

Dear Sirs:

Reference:

City of Novi. Michigan

Hudson Sanitary Pump Station Request for Bids

The City of Novi intends to perform improvements to their Hudson Sanitary Pump Station. The City is considering to pre-purchase the replacement pumps and would provide them to the Contractor as owner-furnished equipment.

The availability of the pumps has been identified as the critical path to this project. It is therefore desirable to pre-purchase the pumps to ensure the shortest path to project completion. The existing pumps are either damaged or inoperable and the availability of the new pumps is critical to the success of this project.

Consequently, we are requesting bid packages from you which should include the following:

- 1. Furnish three (3) submersible wastewater pumps meeting the specifications attached herein. Each pump shall be rated for 960 GPM at 40 feet TDH, 6" discharge, 20 HP, 208V, 3 phase. The pumps shall be equipped with explosion proof inverter duty rated motors.
- 2. Furnish accessories for each pump including:
 - Stainless steel lifting chain 40 feet in length
 - Stainless steel guide rails (minimum of 2 per pump), stainless steel intermediate guide rail brackets, and stainless steel upper guide rail brackets
 - 6" x 8" discharge elbow and heavy duty stainless steel anchor bolts suitable for retrofit application. Please note that the existing discharge piping is 8-inch diameter.

Stantec

June 14, 2007 Page 2 of 2

Reference: City of Novi, Michigan

Hudson Sanitary Pump Statio

- Provide a detailed Bill of Materials.
- Furnish shop drawings (with certified test curves to follow) no later than 10 business days from the Notice of Acceptance.
- Shop drawings shall include specifications, materials of construction, performance curves, VFD curves, dimensional cut sheets, wiring diagrams, warranty information, etc.
- The three (3) pumps must be capable of being mounted and operating at 24-inches on center. Please refer to the attached drawing of the existing pump station.
- Provide start-up assistance, 4 hours in one trip.
- Pumps and accessories must be fabricated and delivered to the Owner (or installing Contractor) no later than 8 weeks after shop drawings are approved. Liquidated damages in the amount of \$800 per day will apply beyond this date. Provide a schedule of events to confirm the proposed dates.
- 9. Provide a firm price and delivery schedule.
- 10. It is anticipated that Notice of Acceptance will occur in early August.

Please submit three (3) copies of your bid package by Friday, June 29, 2007 at 3:00 p.m. to this office attention Mr. Aaron Uranga, PE.

If you have any questions or need further information, please do not hesitate to contact us. Thank you.

Sincerely,

STANTEC CONSULTING MICHIGAN INC.

Aaron A. Uranga, PE Senior Project Engineer Tel: (734) 214-1863

Fax: (734) 761-1200

aaron.uranga@stantec.com

Attachment: Drawings – Existing Pump Station (2 drawings)

Specifications - Submersible Pumps and Accessories

c. Rob Hayes, City of Novi Brian Coburn, City of Novi George Tsakoff, Stantec Glen Wiczorek, Stantec

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SECTION 17.25 SUBMERSIBLE PUMPS AND ACCESSORIES

17.25

Page 1

1.00 GENERAL

1.01 DESCRIPTION

- A. Furnish three (3) submersible non-clog wastewater pumps and accessories. Pumps shall be as specified herein. Refer to the Request for Bids for other requirements.
- B. Pumps shall be of the submersible quick-disconnect type. The design shall be such that the pumping units can be easily removed from the wet well for inspection or service without disconnecting or disturbing the discharge piping. The design shall permit the pumps, when lowered into place, to be automatically and firmly connected to the discharge piping by positively locking the volute in position to prevent any axial or lateral movement. There shall be no need for personnel to enter the wet well to inspect or service the pumps.

1.02 SUBMITTALS

A. The CONTRACTOR, prior to purchasing the pumping units, shall submit to the ENGINEER, at least eight (8) copies of characteristic curves and dimension sheets for the pumps which he proposes to furnish to meet the required conditions.

1.03 TESTING

A. All pumps shall be tested at the manufacturer's plant, and prior to shipment certified copies of such tests shall be submitted to the ENGINEER in triplicate for final review and acceptance. Test data shall include head capacity curves from zero head to shut-off, brake horsepower, and efficiency. Certified tests shall conform to the operating requirements specified.

1.04 MANUFACTURERS

A. The pumps shall be as manufactured by ITT Flygt, Gorman-Rupp or ABS.

2.00 PRODUCTS

2.01 PUMPS

- A. The pumps shall be supplied with a mating cast iron 6 inch by 8 inch discharge connection and be capable of delivering 960 GPM at 40 FT. TDH. The pumps shall be automatically and firmly connected to the discharge connection, guided by no less than two guide bars per pump extending from the top of the station to the discharge connection. There shall be no need for personnel to enter the wet-well. Sealing of the pumping unit to the discharge connection shall be accomplished by a machined metal-to-metal watertight contact. Sealing of the discharge interface with a diaphragm, O-ring or profile gasket will not be acceptable. No portion of the pump shall bear directly on the sump floor. Each pump shall be fitted with 40 feet of stainless steel lifting chain. Each pump shall be furnished complete with stainless steel guide rails, stainless steel intermediate guide rail brackets, and stainless steel upper guide rail brackets. The working load of the lifting system shall be 50% greater than the pump unit weight.
- B. Major pump components shall be of gray cast iron, ASTM A-48, Class 35B, with smooth surfaces devoid of blow holes or other irregularities. All exposed nuts or bolts shall be of stainless steel construction. All metal surfaces coming into contact with the pumpage, other than stainless steel or brass, shall be protected by a factory applied spray coating of acrylic dispersion zinc phosphate primer with a polyester resin paint finish on the exterior of the pump.

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- C. Sealing design shall incorporate metal-to-metal contact between machined surfaces. Critical mating surfaces where watertight sealing is required shall be machined and fitted with Nitrile or Viton rubber O-rings. Fittings will be the result of controlled compression of rubber O-rings in two planes and O-ring contact of four sides without the requirement of a specific torque limit.
 - Rectangular cross sectioned gaskets requiring specific torque limits to achieve compression shall not be considered as adequate or equal. No secondary sealing compounds, elliptical O-rings, grease or other devices shall be used.
- D. Each unit shall be provided with an integral motor cooling system. A motor cooling jacket shall encircle the stater housing, providing for dissipation of motor heat regardless of the type of pump installation. An impeller, integral to the cooling system and driven by the pump shaft, shall provide the necessary circulation of the cooling liquid through the jacket. The cooling liquid shall pass about the stater housing in the closed loop system in turbulent flow providing for superior heat transfer. The cooling system shall have one fill port and one drain port integral to the cooling jacket. The cooling system shall provide for continuous pump operation in liquid or ambient temperatures of up to 104°F (40°C). Operational restrictions at temperatures below 104°F are not acceptable. Fans, blowers or auxiliary cooling systems that are mounted external to the pump motor are not acceptable.
- E. The cable entry seal design shall preclude specific torque requirements to insure a watertight and submersible seal. The cable entry shall consist of dual cylindrical elastomer grommets, flanked by washers, all having a close tolerance fit against the cable outside diameter and the entry inside diameter. The grommets shall be compressed by the cable entry unit, thus providing a strain relief function. The assembly shall provide ease of changing the cable when necessary using the same entry seal. The cable entry junction chamber and motor shall be sealed from each other, which shall isolate the stator housing from foreign material gaining access through the pump top. Epoxies, silicones, or other secondary sealing systems shall not be considered equal.
- F. The pump motor shall be a NEMA B design, induction type with a squirrel cage rotor, shell type design, housed in an air filled, watertight chamber. The stator windings shall be insulated with moisture resistant Class H insulation rated for 180°C (356°F). The stator shall be insulated by the trickle impregnation method using Class H monomer-free polyester resin resulting in a winding fill factor of at least 95%. The motor shall be inverter duty rated in accordance with NEMA MG1. Part 31. The stator shall be heat-shrink fitted into the cast iron stator housing. The use of multiple step dip and bake-type stator insulation process is not acceptable. The use of pins, bolts, screws or other fastening devices used to locate or hold the stator and that penetrate the stator housing are not acceptable. The motor shall be designed for continuous duty while handling pumped media of up to 104°F. The motor shall be capable of withstanding at least 15 evenly spaced starts per hour. The rotor bars and short circuit rings shall be made of aluminum. Three thermal switches shall be embedded in the stator end coils, one per phase winding, to monitor the stator temperature. These thermal switches shall be used in conjunction with and supplemental to external motor overload protection and shall be connected to the motor control panel. The junction chamber shall be sealed off from the stator housing and shall contain a terminal board for connection of power and pilot sensor cables using threaded compression type terminals. The use of wire nuts or crimp-type connectors is not acceptable. The motor and the pump shall be produced by the same manufacturer. Motors shall be 208 volt. 3-phase, 60 hz. Motors shall be 20 horsepower minimum to allow for future expansion of pump capacity via impeller replacement.

The motor service factor (combined effect of voltage, frequency and specific gravity) shall be 1.15. The motor shall have a voltage tolerance of +/- 10%. The motor shall be designed for continuous operation in up to a 40°C ambient and shall have a NEMA Class B maximum operating temperature rise of 80° C. A motor performance chart shall be provided upon request exhibiting curves for motor torque, current, power factor, input/output kW and efficiency. The

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chart shall also include data on motor starting and no-load characteristics.

Motor horsepower shall be sufficient so that the pump is non-overloading throughout its entire performance curve, from shut-off to run-out. The motor and cable shall be capable of continuous submergence underwater without loss of watertight integrity to a depth of 65 feet or greater.

- G. The integral pump/motor shaft shall rotate on two bearings. The motor bearings shall be sealed and permanently grease lubricated with high temperature grease. The upper motor bearing shall be a single ball type bearing to handle radial loads. The lower bearing shall be a two row angular contact ball bearing to handle the thrust and radial forces. The minimum L₁₀ bearing life shall be 50,000 hours at any usable portion of the pump curve.
- H. Each pump shall be provided with a positively driven dual, tandem mechanical shaft seal system consisting of two seal sets, each having an independent spring. The lower primary seal, located between the pump and seal chamber, shall contain one stationary and one positively driven rotating corrosion resistant tungsten-carbide ring. The upper secondary seal, located between the seal chamber and the seal inspection chamber, shall contain one stationary and one positively driven rotating corrosion resistant tungsten-carbide seal ring. All seal rings shall be individual solid sintered rings. Each seal interface shall be held in place by its own spring system. The seals shall not depend upon direction of rotation for sealing. Mounting of the lower seal on the impeller hub is not acceptable. Shaft seals without positively driven rotating members or conventional double mechanical seals containing either a common single or double spring acting between the upper and lower seal faces are not acceptable. The seal springs shall be isolated from the pumped media to prevent materials from packing around them, limiting their performance.

Each pump shall be provided with a lubricant chamber for the shaft sealing system. The lubricant chamber shall be designed to prevent overfilling and shall provide capacity for lubricant expansion. The seal lubricant chamber shall have one drain and one inspection plug that are accessible from the exterior of the motor unit. The seal system shall not rely upon the pumped media for lubrication.

The area about the exterior of the lower mechanical seal in the cast iron housing shall have cast in an integral concentric spiral groove. This groove shall protect the seals by causing abrasive particulate entering the seal cavity to be forced out away from the seal due to centrifugal action.

A separate seal leakage chamber shall be provided so that any leakage that may occur past the upper, secondary mechanical seal will be captured prior to entry into the motor stator housing. Such seal leakage shall not contaminate the motor lower bearing. The leakage chamber shall be equipped with a float type switch that will signal if the chamber should reach 50% capacity.

- The pump and motor shaft shall be a single piece unit. The pump shaft is an extension of the motor shaft. Shafts using mechanical couplings shall not be acceptable. The shaft shall be stainless steel – ASTM A479 S43100-T. Shaft sleeves will not be acceptable.
- J. The impeller shall be of gray cast iron, ASTM A-48 Class 35B, dynamically balanced, semi-open, multi-vane, back swept, screw-shaped, non-clog design. The impeller leading edges shall be mechanically self-cleaned automatically upon each rotation as they pass across a spiral groove located on the volute suction. The screw-shaped leading edges of the impeller shall be hardened to Rc 45 and shall be capable of handling solids, fibrous materials, heavy sludge and other matter normally found in wastewater. The screw shape of the impeller inlet shall provide an inducing effect for the handling of up to 6% sludge and rag-laden wastewater. The impeller to volute clearance shall be readily adjustable by the means of a single trim screw. The impeller shall be locked to the shaft and held by an impeller bolt.

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Submersible Pumps and Accessories

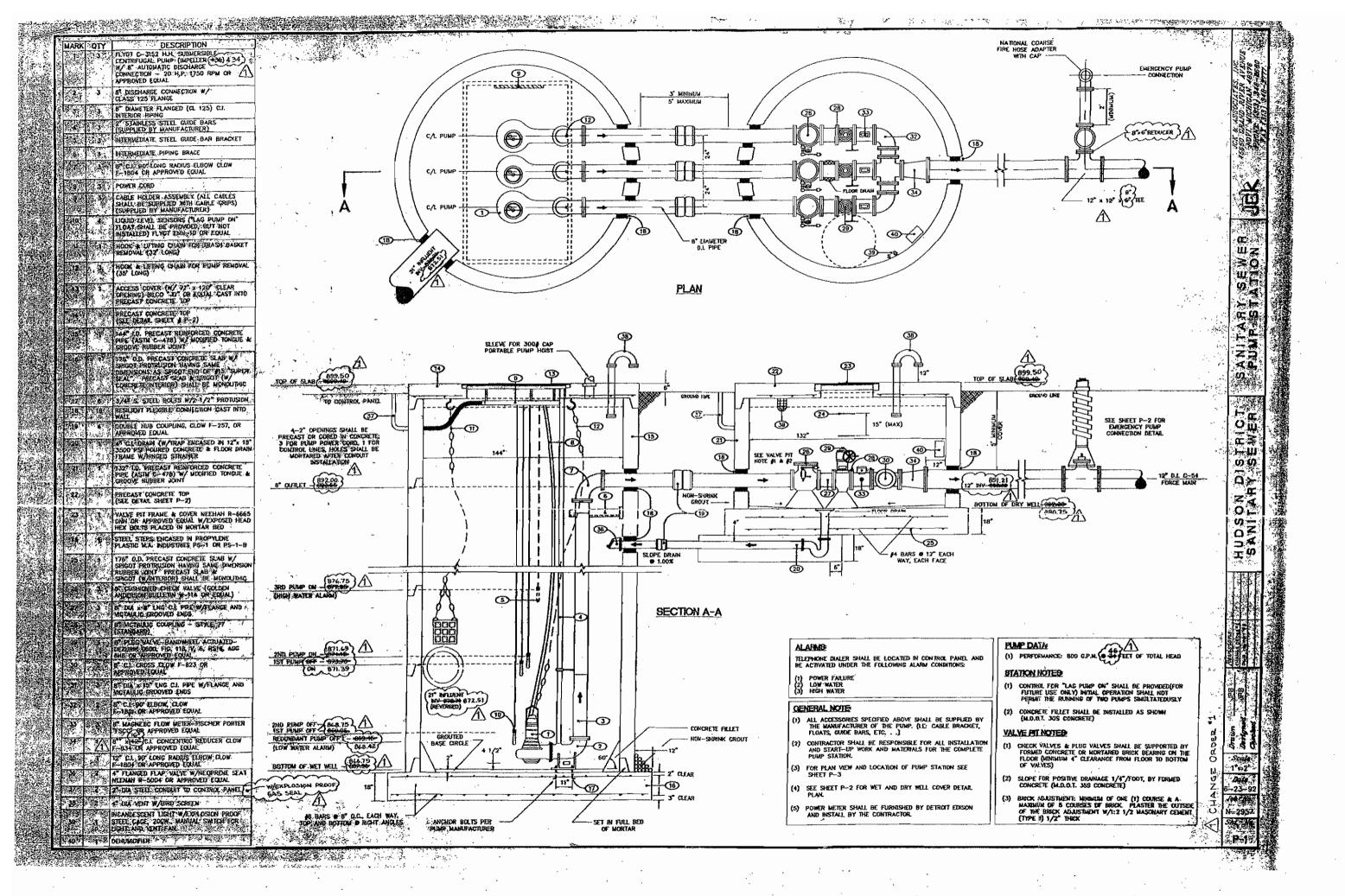
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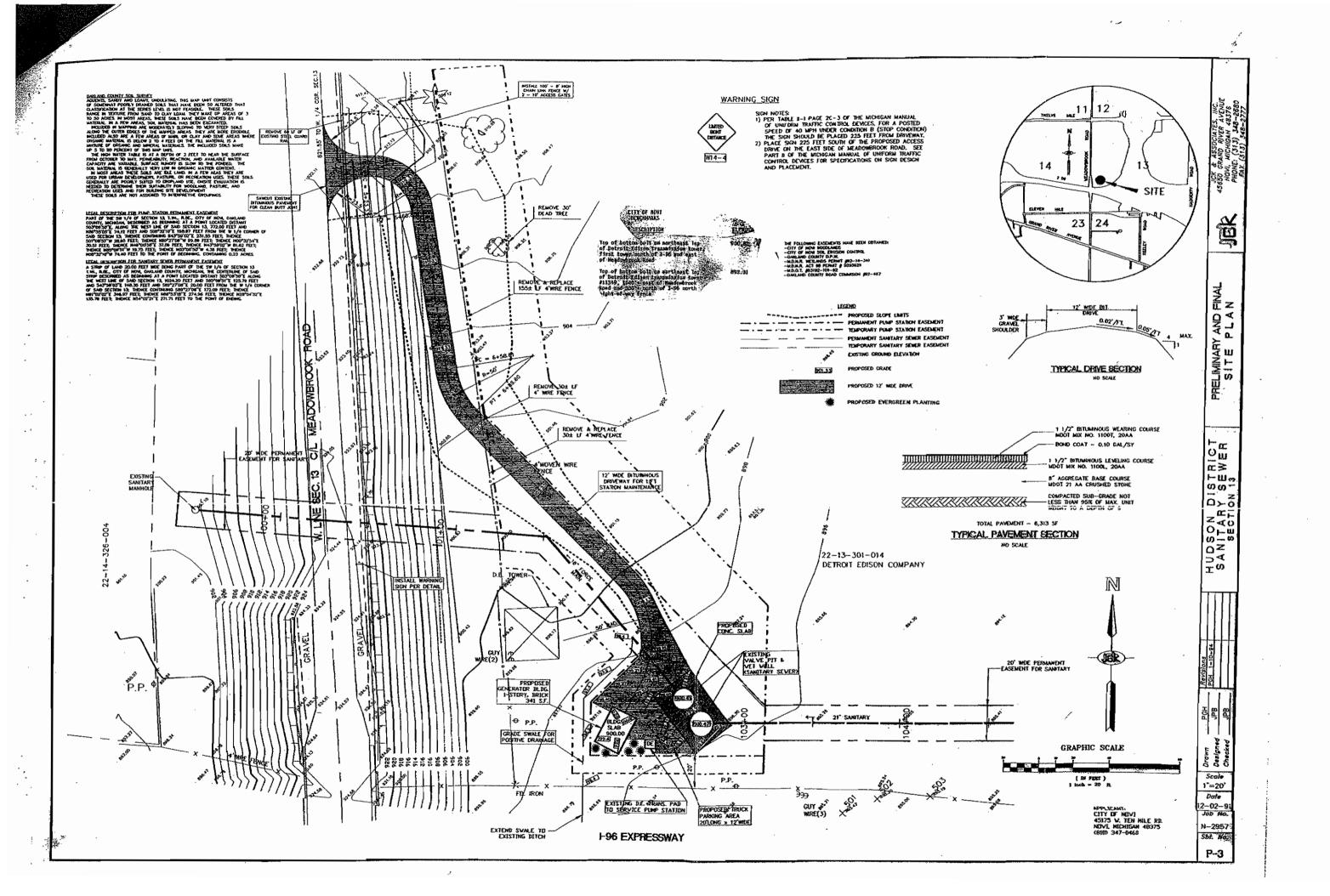
- K. The pump volute shall be a single piece gray cast iron, ASTM A-48, Class 35B, non-concentric design with smooth passages of sufficient size to pass any solids that may enter the impeller. Minimum inlet and discharge size shall be as specified. The volute shall have a replaceable volute insert ring containing spiral-shaped, sharp-edged groove(s). The spiral groove(s) shall provide the relief path and sharp edge(s) across which each impeller vane leading edge shall cross during rotation so to remain unobstructed. The internal volute bottom shall provide effective sealing between the multi-vane semi-open impeller and the volute. The insert ring shall be cast of (ASTM A-48 Class 35B cast iron or ASTM A 532 (Alloy III A), 25% chrome cast iron).
- L. Each pump motor stator shall incorporate three thermal switches, one per stator phase winding and be connected in series, to monitor the temperature of the motor. Should the thermal switches open, the motor shall stop and activate an alarm. A float switch shall be installed in the seal leakage chamber and will activate if leakage into the chamber reaches 50% chamber capacity, signaling the need to schedule an inspection.
 - The thermal switches and float switch shall be connected to a Multi-Trode Multi-Smart control and status monitoring unit (to be furnished and installed separately, by others).
- M. Provide pumps with 100 feet of submersible cable suitable for submersible pump applications.

END OF SECTION

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Stantec Consulting Michigan Inc. 3959 Research Park Drive Ann Arbor MI 48108-2216 Tel: (734) 761-1010 Fax: (734) 761-1200

July 11, 2007 File: 2075105200

City of Novi, Michigan 45175 W. Ten Mile Road Novi, MI 48375

Attention:

Mr. Brian Coburn, P.E.

Dear Mr. Coburn:

Reference:

City of Novi, Michigan

Hudson Sanitary Pump Station Improvements

Submersible Pump Bid Packages

Pursuant to your authorization, proposals were solicited from three (3) local pump suppliers for the new submersible pumps for the Hudson Sanitary Pump Station. Proposals were due to Stantec Consulting Michigan, Inc. at 3:00 PM on June 29, 2007.

A total of two (2) proposals were received for this project. The two (2) proposals for the project are as follows:

Bidder	Pumps Proposed	Proposal Price
Hydrodynamics, Inc.	ABS	\$28,038
Kennedy Industries, Inc.	ITT – Flygt	\$33,400

(No proposal was received from Dubois-Cooper, Inc., which supplies Gorman-Rupp pumps)

A summary of the proposals and proposal requirements is enclosed.

Having reviewed the proposal from Hydrodynamics, we have found several irregularities with their proposal compared to the proposal requirements. Based on the irregularities, we do not consider Hydrodynamics' proposal to be comparable to Kennedy's.

Having reviewed the proposal from Kennedy Industries, we have found no irregularities with their proposal.

We have provided a table summarizing the Bid Packages. Most notable was the difference in Delivery Schedules – Hydrodynamics noting that they could be as much as 4 weeks behind Kennedy. With the existing pumps in a state of disrepair, this difference in delivery schedules could be critical.

City of Novi staff have previously indicated a preference for ITT – Flygt pumps; based upon past performance, a desire to standardize all stations around one pump manufacturer, and the local service provided by Kennedy Industries out of Milford, Michigan.

Stantec

July 5, 2007 Mr. Brian Coburn Page 2 of 2

Reference: City of Novi, Michigan Hudson Sanitary Pump Station Improvements

Based upon the above and Stantec's review of the pumps, we recommend that the City of Novi accept Kennedy Industries proposal of Thirty-Three Thousand Four Hundred Forty and No/100 Dollars (\$33,400.00), which includes freight costs but not taxes.

If you have any questions or need additional clarifications concerning this recommendation, please do not hesitate to contact us.

Sincerely,

STANTEC CONSULTING MICHIGAN INC.

Aaron Uranga, P.E. Senior Project Engineer Tel: (734) 214-1863 Fax: (734) 761-1200 aaron.uranga@stantec.com

Attachment: Bid Summary Bid Packages

c. Glen Wiczorek, Stantec

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City of Novi, Michigan Hudson Sanitary Lift Station Bid Package Summary

Requirement	Kennedy Steve Sadler 4975 Technical Drive Milford, MI 48381 (734) 684-1200	Hydrodynamics Wally Deaton 6200 Defield Industrial Drive Waterford Mf 4829 (248) 623-4700	Dubois-Cooper Jim Cooper 905 Pehniman Plymouth, MI 48170 (734) 455-6700
Pump Manufacturer	sjs@kennedylnd.com Flygt	wally@hydrodynamics.net ABS	Um@Duboiscooper.com No Bid Submitted
Total Price	\$33,440	\$28,038	
3 Submersible Pumps rated for 960 GPM at 40 TDH	Yes	Yes	
Horsepower at Design Point	14	13.4	
Inverter Duty Rated	Yes	Not specified	
Stainless Steel Lifting Chain	Yes	Yes	
Stainless Steel Guide Rails (2 per pump)	Yes	One per pump	
Stainless Steel Guide Rail Brackets (intermediate and upper)	Yes	Not specified	
6" x 8" Discharge Eibow	Yes	Yes	
Stainless Steel Anchor Bolts	4 - 3/4" bolts, 10". in length	Not specified	
Detailed Bill of Materials	Yes	No	
Pumps Capable of Being Mounted 24-inches on center	Yes	Not specified	
Start-up Assistance	As specified	As specified	
Less than 8 week Delivery Schedule	8-9 weeks	8-12 weeks	
Firm Price	Yes; for 30 days	30 day Material Costs provided	
Specifications	Yes	Yes	
Cutsheets	Yes	No	
Pump Warranty	Yes 5 years	Yes 5 years	

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Location Map Hudson Pump Station

